

Front Brake Squeal/Squeak Noise

Service Category Brake

Section Brake (front)

Market USA

Toyota Supports
 ASE Certification 

Applicability

YEAR(S)	MODEL(S)	ADDITIONAL INFORMATION
2019 - 2023	RAV4, RAV4 HV	

REVISION NOTICE

December 02, 2022 Rev1:

- **Applicability** has been updated to include 2022 – 2023 model year RAV4 and RAV4 Hybrid vehicles.
 - **The Parts Information** section has been updated.
- Any previous printed versions of this bulletin should be discarded.

Introduction

Some 2019 – 2023 model year RAV4 and RAV4 Hybrid vehicles may exhibit a squeal/squeak noise from the front brakes with light to moderate braking. Follow the Repair Procedure in this bulletin to address this condition.

Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
BR1929	R & R Front Anti Squeal Shim Kit (Both Sides)	0.8	04945-#####*	36	99

*Warranty claim MUST be submitted with the correct 10-digit OFF. Choose the correct OFF for the vehicle being repaired by searching for the parts in the Electronic Parts Catalog using the VIN filter.

APPLICABLE WARRANTY

- **This repair is covered under the Toyota Basic Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.**
- **Warranty application is limited to occurrence of the specified condition described in this bulletin.**

Front Brake Squeal/Squeak Noise

Parts Information

PART NUMBER		PART NAME	QTY
PREVIOUS	NEW		
04945-0E071 04945-33300 04945-42100	04945-76010	Shim Kit, Anti Squeal, Front	1

Repair Procedure

1. Confirm the condition exists.
Does the vehicle exhibit a squeal/squeak noise from the front brakes with light to moderate braking?
 - **YES** — Continue to step 2.
 - **NO** — This bulletin does NOT apply. Continue diagnosis using the applicable Repair Manual.

2. Replace BOTH front anti-squeal shim kits.

- A. Remove BOTH front anti-squeal shim kits.

Refer to TIS, applicable model and model year Repair Manual:

- [2019](#) / [2020](#) / [2021](#) / [2022](#) / [2023](#) RAV4:
General – Maintenance – “Maintenance: Front Disc Brake Pad: Removal”
- [2019](#) / [2020](#) / [2021](#) / [2022](#) / [2023](#) RAV4 HV:
General – Maintenance – “Maintenance: Front Disc Brake Pad: Removal”

- B. Install a NEW front anti-squeal shim kit for each front side.

NOTE

The grease should NOT leak out from the sides of the shims when assembled.

Refer to TIS, applicable model and model year Repair Manual:

- [2019 – 2021](#) / [2022 – 2023](#) RAV4:
General – Maintenance – “Maintenance: Front Disc Brake Pad: Installation”
- [2019 – 2021](#) / [2022 – 2023](#) RAV4 HV:
General – Maintenance – “Maintenance: Front Disc Brake Pad: Installation”

3. Test-drive the vehicle and brake at low speeds to confirm the vehicle no longer exhibits a squeal/squeak noise.